

# **Product specifications**

2234

DATE 15.04.2019

PRODUCT

### **FROZEN SALMON BITS & PIECES**

RAW MATERIAL Farmed Salmon (Salmo Salar)										
INGREDIENTS	Offcuts of raw salmon with skin									
CLEANING										
PACKING UNIT	Pieces are packed in 5kg bulk and frozen in solid board boxes.									
	Во	x size 388 mm	x 258 mm	x 102 mm						
SHELF LIFE AFTER DELIVERY						18 months				
STORAGE TEMPERATURE					< - 18 °C					
BOX CONFIGERATION PALLET SIZE 1200 X 800  WEIGHT OF BOXES  5 kg  NO BOXES PER LAYER  9		9		NO LAYERS PER PALLET	12	NO BOXES PER PALLET	108			

QUALITY ASSESSMENT (DEFROSTED PRODUCT)					
APPEARANCE	Silver skin rei	Silver skin removed. Without visible blood spots, bones. With brown meat.			
AROMA	Characteristic	Characteristic for fresh salmon			
FLAVOUR	Characteristic	Characteristic for fresh salmon			
COLOUR	SalmoFan™ 2	SalmoFan™ 24 +			
STRUCTURE	Resilient	Resilient			
		m	M		
TVC	TVC		10000000		
Enteros	Enteros		10000		
E. coli	E. coli		500		
S. aureus	S. aureus		1000		



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PF	RODUCT	FROZEN SALM	ON BITS & PIECES	
	Listeria*		<10	100
	Salmonella		ND	
* Target is "Not Detected" using presence/absence. If organism is detected refer to limits on tabl				n table.

#### 6. Processing Standards, Hygiene and Handling

HACCP & Good Manufacturing Practice in operation. Product destined for human consumption, to be further processed.

Product fully traceable. Final product free from any foreign material. Abuse potential: storage ambient prolonged temperatures. Product has to be heat treated prior to consumption.

### **5. Physical Standards**

Analysis	Target	Unacceptable limits
Composition	Aroma and texture of raw bits & pieces	Not of hot smoked of raw bits & pieces
Appearance	Well frozen raw bits & pieces., no green or other discolouration.	Poorly handled bits & pieces , dehydrated, discolouration, oxidation, not as Product Image
Meat Colour	Meat 20+ on SalmoFan Lineal (13+ on Roche Scale)	Meat less than 20 on SalmoFan Lineal (13 on Roche Scale)
Bones Skin Bruising Bloodspots Parasites Glaze	No evidence of	Greater than 2% and not longer than 25mm Greater than 400 sq mm per kg Greater than 100 sq mm per kg Greater than 100 sq mm per kg Greater than 1 per kg Evidence of

	Name	Date	Sign
CREATED BY:	J. Elsnab	06.03.2019	
CHECKED BY:	J. Elsnab	06.03.2019	

Date:	Sign: